



**VINOGROTTO™**  
— HOME WINE STORAGE —

# Assembly Guide

## PREMIUM TABLE RACKS

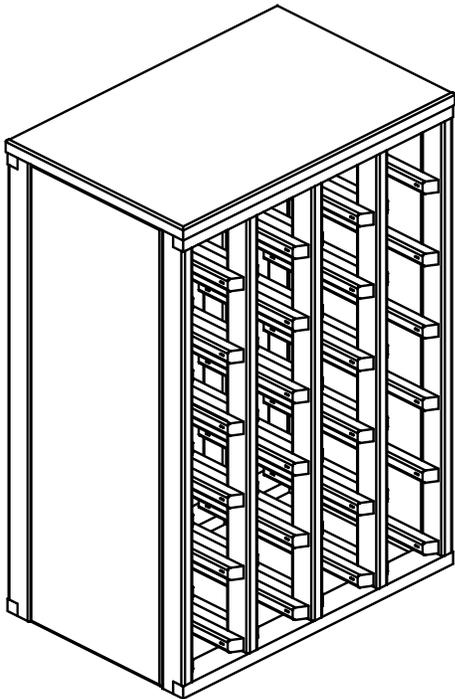
Need Assistance? **800.584.0960**

 The following instructions picture the 24 Bottle Premium Table Rack. Follow these instructions for all Premium Table Racks.

**Tools Required:**



Screwdriver (phillips)  
or cordless drill

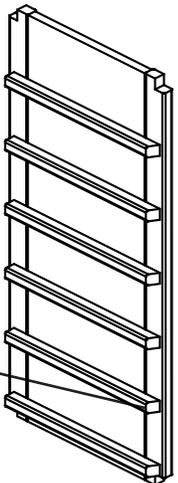


Please verify that you have the correct number of parts before assembly. Use the parts list below to identify the parts.

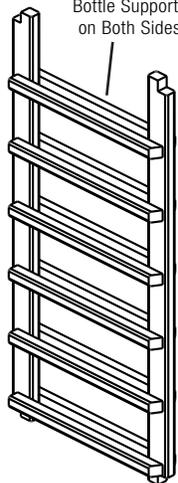
Model	Spacer Bars	Stabilizer Bars	End Ladders	Middle Ladders	Solid Top
24 Bottle	4	1	2	3	1
40 Bottle	4	1	2	4	1
48 Bottle	4	1	2	5	1
56 Bottle	4	1	2	6	1
64 Bottle	4	1	2	7	1
72 Bottle	4	1	2	8	1

**Parts List:** not to scale

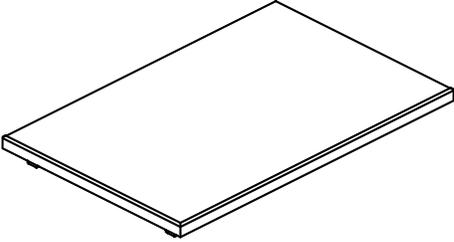
**End Ladder**



**Middle Ladder**

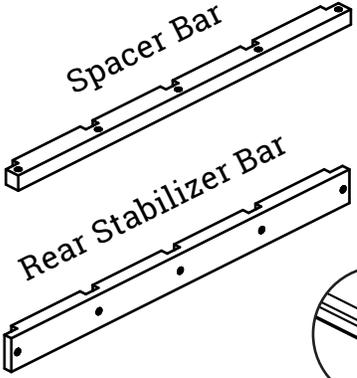


**Solid Top**



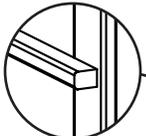
Wood Screws





Spacer Bar

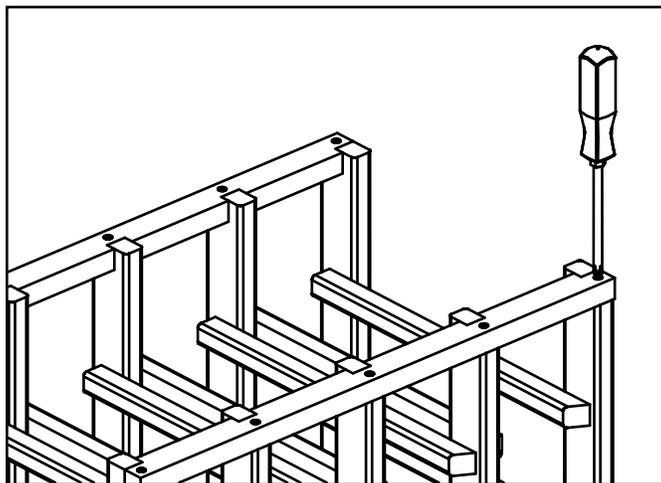
Rear Stabilizer Bar



Angled Cuts  
Will Face Front

## \*BEFORE YOU BEGIN

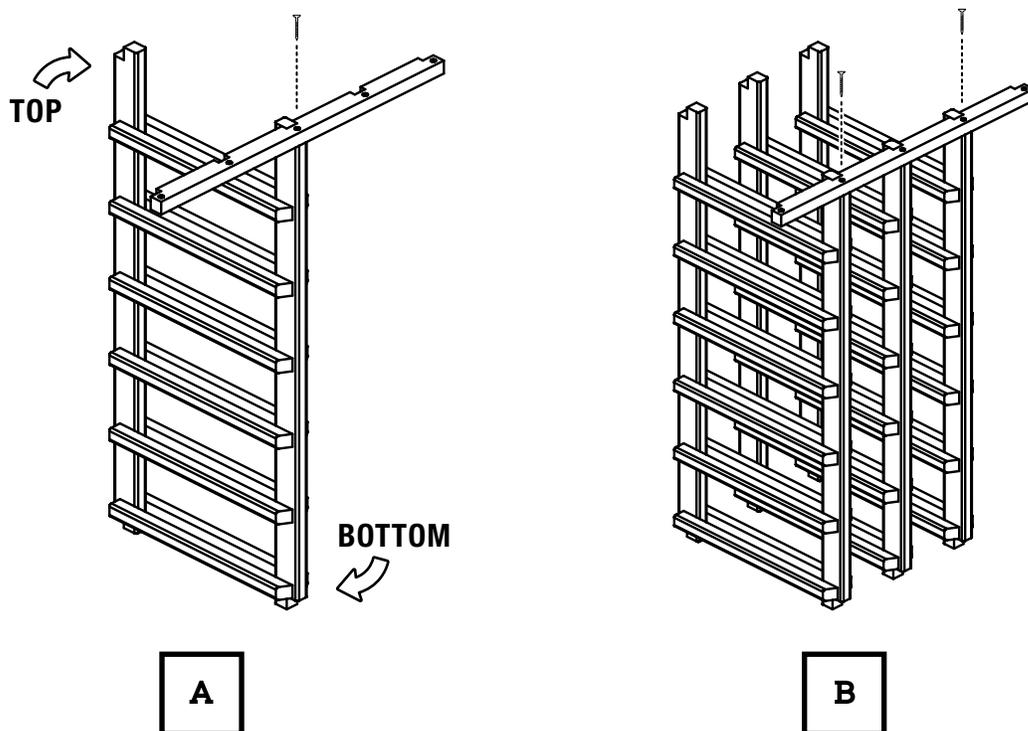
**Tip from the manufacturer:** If you are using a cordless drill for assembly, minimize the risk of splitting your spacer bars by driving the screw most of the way in with your drill, then finish tightening with a hand screwdriver or reduce your drill to a minimum torque.



## Step 1

Start by securing one of the middle ladders to one of the center notches of a spacer bar using the provided wood screws. The notch in the spacer bar should lock into place with the notch in the middle ladder. (figure A)

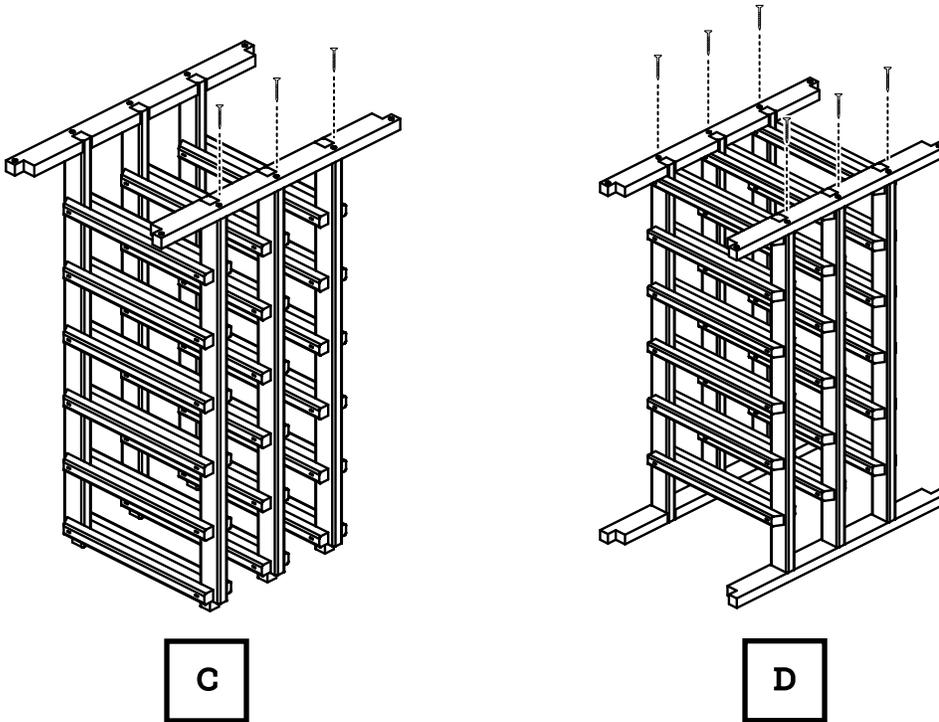
Continue securing the rest of the middle ladders to the spacer bar. (figure B)



## Step 2

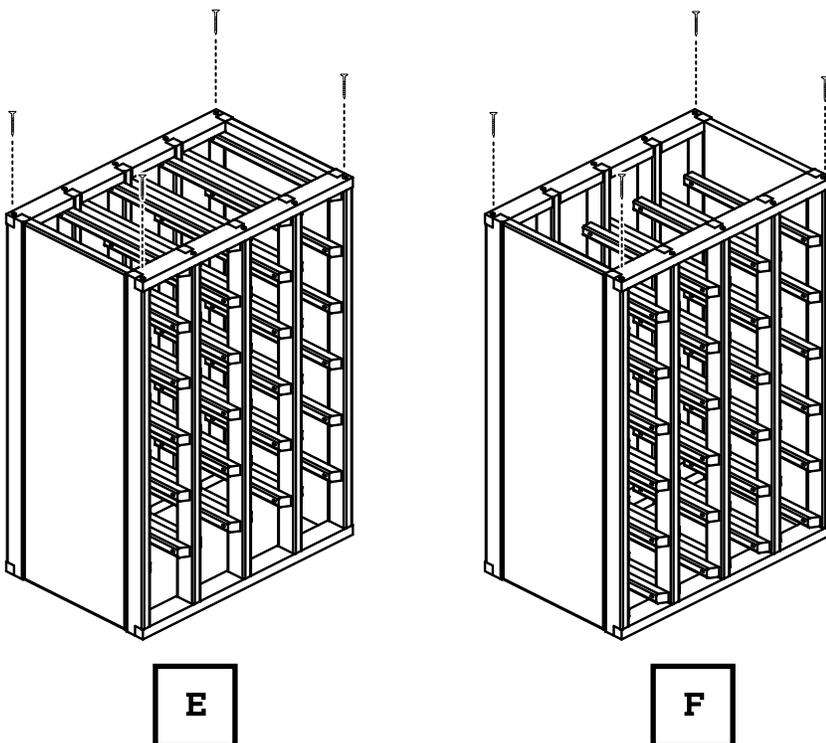
Secure another spacer bar to the middle ladders on the rear side of your rack using the provided wood screws. (figure C)

Flip rack over (upside-down) and secure the other two spacer bars to the middle ladders. (figure D)



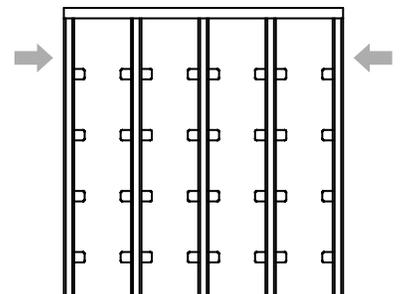
## Step 3

Insert your two end ladders into the notches of the spacer bars on the top and bottom of your rack. Secure them using the provided wood screws. (figures E & F)



### NOTE:

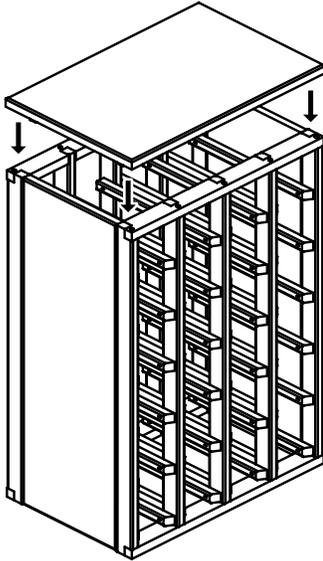
When flipping the rack over apply inward pressure on the end ladders as to not put stress on the screws when only attached to one side of the rack.



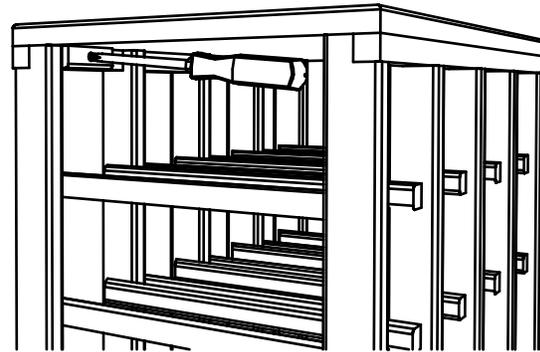
## Step 4

To attach the top to your rack simply slide it into place and align it centered with the rack. The wooden stoppers attached to the bottom of your solid top should create a snug/pressure fit for the top. (figure G)

Secure the top to your rack using the provided wood screws. Use a hand screwdriver to reach inside the rack and secure the 4 stoppers by driving a screw through each stopper into the spacer bar. (figure H)



G



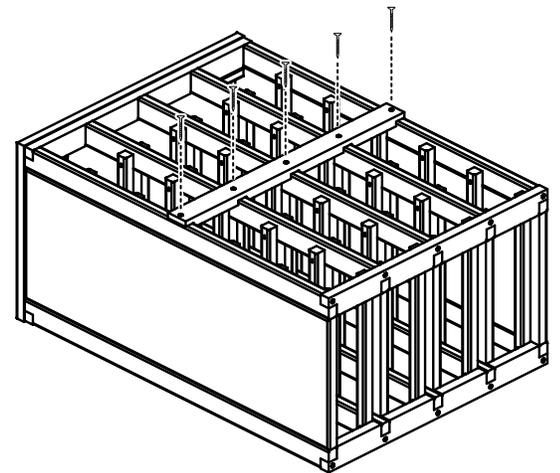
*\*pictured without solid side*

H

## Step 5

Attaching the rear stabilizer bar to the back of the rack is optional but recommended for better stability.

The stabilizer bar should be a snug fit to the back of your rack. The placement of the stabilizer bar should be about halfway up the rack. Secure the stabilizer bar to the end and middle ladders using the provided wood screws. (figure I)



I

## You're Finished

We hope you enjoy your new wine rack. Cheers and thank you for your purchase.



800.584.0960 (24 Hours)  
vinogrotto.com

Thank you for your business. Remember, customer service is available to answer your questions 24 hours a day. Please feel free to contact us for all of your wine storage needs.